

# PRODUCT INFORMATION PACKET

Model No: 254TTFCD6028  
Catalog No: GT1222A  
15,1800,TEFC,254TC,3/60/230/460  
Totally Enclosed Fan Cooled (TEFC)



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### Nameplate Specifications

Output HP	<b>15 HP</b>	Output KW	<b>11.2 kW</b>
Frequency	<b>60 Hz</b>	Voltage	<b>230/460 V</b>
Current	<b>37.5/18.8 A</b>	Speed	<b>1772 RPM</b>
Service Factor	<b>1.15</b>	Phase	<b>3</b>
Efficiency	<b>92.4 %</b>	Duty	<b>Continuous</b>
Insulation Class	<b>F</b>	Design Code	<b>B</b>
KVA Code	<b>G</b>	Frame	<b>254TC</b>
Enclosure	<b>Totally Enclosed Fan Cooled</b>	Overload Protector	<b>No</b>
Ambient Temperature	<b>40 °C</b>	Drive End Bearing Size	<b>6309</b>
Opp Drive End Bearing Size	<b>6209</b>	UL	<b>Listed</b>
CSA	<b>Y</b>	CE	<b>Y</b>
IP Code	<b>55</b>		

### Technical Specifications

Electrical Type	<b>Squirrel Cage Inverter Rated</b>	Starting Method	<b>Line Or Inverter</b>
Poles	<b>4</b>	Rotation	<b>Reversible</b>
Mounting	<b>Rigid Base</b>	Motor Orientation	<b>Horizontal</b>
Drive End Bearing	<b>Ball</b>	Opp Drive End Bearing	<b>Ball</b>
Frame Material	<b>Cast Iron</b>	Shaft Type	<b>T</b>
Overall Length	<b>24.65 in</b>	Frame Length	<b>10.00 in</b>
Shaft Diameter	<b>1.626 in</b>	Shaft Extension	<b>4 in</b>
Assembly/Box Mounting	<b>F1/F2 CAPABLE</b>		
Outline Drawing	<b>SS620700-254TC</b>	Connection Diagram	<b>A-EE7308K</b>

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DATA VOLTS: 460

**CERTIFICATION DATA SHEET**

CUSTOMER: \_\_\_\_\_ CUSTOMER P.O. #: \_\_\_\_\_  
 ORDER #: \_\_\_\_\_ REFERENCE MODEL #: 254TTFC6028  
 CONN. DIAGRAM: A-EE7308K CAT #: GT1222A  
 OUTLINE: B-SS620700 CUSTOMER PART #: \_\_\_\_\_  
 WINDING: HE31604011 NONE 2 MOUNTING: F1/F2 CAPABLE  
 SPEED: \_\_\_\_\_

**TYPICAL MOTOR PERFORMANCE DATA**

HP	KW	SYNC RPM	FL RPM	FRAME	ENCLOSURE	TYPE	KVA CODE	DESIGN
15	11.2	1800	1772	254TC	TEFC	TFC	G	B

PH	HZ	VOLTS	AMPS	START TYPE	DUTY	INSL	S.F.	AMB	ELEV.
3	60/50	230/460#190/380	37.5/18.8&31.5/15.7	LINE OR INVERTER	CONT	F	1.15	40	3300

F.L. EFF	92.4	3/4 LD EFF	92.4	1/2 LD EFF	91.7	GTD EFF	91.7	ELECT. TYPE	SQ CAGE INV RATED
F.L. PF	82.0	3/4 LD PF	76.5	1/2 LD PF	65.5				

F.L. TORQUE	LR AMPS @ 460 V	L.R. TORQUE	B.D. TORQUE	F.L. RISE (°C)
44.5 LB-FT	113	91.0 LB-FT 204%	118 LB-FT 265%	50

@ 3 FT.	POWER	ROTOR WK²	MAX. LOAD WK²	SAFE STALL TIME	STARTS/HOUR	MOTOR WGT
65 dBA	74 dBA	2.40 LB-FT²	110 LB-FT²	20 SEC.	2	400 LB.

\*\*\* SUPPLEMENTAL INFORMATION \*\*\*

DE BRACKET TYPE	ODE BRACKET TYPE	MOUNT TYPE	MOTOR ORIENTATION	SEVERE DUTY	HAZARDOUS LOCATION	DRIP COVER	SCREENS	PAINT
C-FACE	STANDARD	RIGID	HORIZONTAL	NO	NONE	NO	NONE	BLUE (ENAMEL)

BEARINGS		GREASE	SHAFT TYPE	SPECIAL DE	SPECIAL ODE	SHAFT MATERIAL	FRAME MATERIAL
DE	ODE	POLYREX EM	T	NONE	NONE	1045 HOT ROLLED (C-204)	CAST IRON
BALL	BALL						
6309	6209						

THERMOSTATS	PROTECTORS	WDG RTD's	BRG RTD's	THERMISTORS	CONTROL	SPACE HEATERS
NONE	NOT	NONE	NONE	NONE	FALSE	NA

R1 (ohms/ph)	R2 (ohms/ph)	X1 (ohms/ph)	X2 (ohms/ph)	Xm (ohms/ph)	VIBRATION (in/sec)	FLOAT
0.44	0.244	1.304	1.467	31.563	0.150	ODE

* N O T E S *	INVERTER TORQUE: CONSTANT 10:1 INV. HP SPEED RANGE: NONE					
	ENCODER: NONE NONE NONE					
	BRAKE: NONE NONE NONE					
	FT-LB: NA VOLTAGE: NONE HZ:					
	UL: V-INS, CONST UL REC					

PREPARED BY: FAREEDA DUDEKULA  
 DATE: 5/3/2018

Data Sheet

254TTFC6028

Date: 5/3/2018  
 Customer: \_\_\_\_\_  
 Attention: \_\_\_\_\_  
 Submitted by: FAREEDA DUDEKULA



Submittal

Data @ 460 V

Motor Load Data

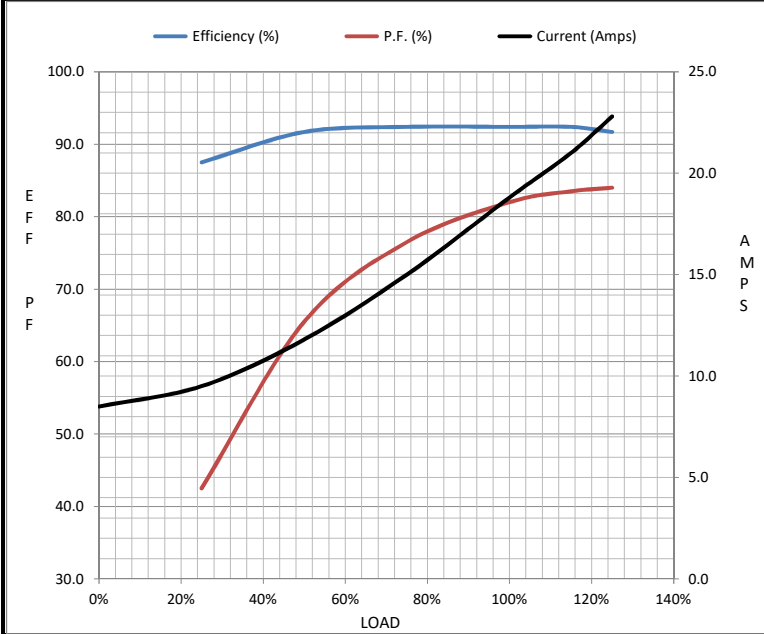
Load	0%	25%	50%	75%	100%	115%	125%	LR
Current (Amps)	8.5	9.5	11.8	15.0	18.8	21.0	22.8	113
Torque (ft-lb)	0.00	11.0	22.0	33.5	44.5	51.5	56.0	91.0
RPM	1800	1792	1785	1780	1772	1,768	1762	0
Efficiency (%)		87.5	91.7	92.4	92.4	92.4	91.7	
P.F. (%)	5.0	42.5	65.5	76.5	82.0	83.5	84.0	41.0

Motor Speed Data

	LR	Pull-Up	BD	Rated	Idle
Speed (RPM)	0	900	1622	1772	1800
Current (Amps)	113	100	66.0	18.8	8.5
Torque (ft-lb)	91.0	76.5	118	44.5	0.00

Information Block

HP	15.0			
Sync. RPM	1800			
Frame	254182TTFC6080			
Enclosure	TEFC			
Construction	TFC			
Voltage	230/460#190/380 V			
Frequency	60 Hz			
Design	B			
LR Code letter	G			
Service Factor	1.15			
Temp Rise @ FL	50 °C			
Duty	CONT			
Ambient	40 °C			
Elevation	1,000 feet			
Rotor/Shaft wk <sup>2</sup>	2.40 Lb-Ft <sup>2</sup>			
Ref Wdg	HE31604011 NONE			
Sound Pressure @ 1M	65 dBA			
VFD Rating	CONSTANT 10:1			
Outline Dwg	B-SS620700			
Conn. Diag	A-EE7308K			
Additional Specifications:				
0				
0				
EQUIV CKT (OHMS / PHASE)				
R1	R2	X1	X2	Xm
0.4400	0.2440	1.3040	1.4670	31.5630



Speed - Torque Curve

